

## MAX O. BLOOMFIELD

### RESEARCH INTERESTS

Formation and evolution of microstructure in thin films, numerical approaches to modeling of multiscale/multiphysics phenomena. Specific interests include methods for linking macro- and meso-scale simulations to nano-scale evolution models, models of electrochemical and electroless deposition in complex solutions, discrete-to-continuum techniques, and advanced interface tracking techniques.

### EDUCATION

- August 2007 Ph.D., Howard P. Isermann Department of Chemical and Biological Engineering, Rensselaer Polytechnic Institute, Troy, NY, 12190.
- May 1998 B.S. Chemistry, State University of New York at Albany, Albany, NY.

### PUBLICATIONS

#### Refereed Journal Articles

1. "Extension Velocities for Efficient Level Set Based Surface Profile Evolution", D.F. Richards, M.O. Bloomfield, S. Sen, and T.S. Cale, *Journal of Vacuum Science and Technology A*, **19**(4), 1630-1635 (2001).
2. "Multiscale Process Modeling for Integrated Circuit Fabrication", T. S. Cale, M.O. Bloomfield, D.F. Richards, K.E. Jansen and M.K. Gobbert, *Computational Material Science*, **23**, 3-14 (2002).
3. "Modeling and Simulation of Plasma Enhanced Processing for Integrated Circuit Fabrication", V. Prasad, M.O. Bloomfield, D.F. Richards, H. Liang and T.S. Cale, *Vacuum*, **65**, 443-455 (2002).
4. "Modeling Pattern Density Dependent Bump Formation in Copper Electrochemical Deposition", Y.-H. Im, M.O. Bloomfield, S. Sen, and T.S. Cale, *Electrochemical and Solid State Letters*, **6**(3), C42-C46 (2003).
5. "A computational framework for modeling grain structure evolution in three-dimensions", M.O. Bloomfield, D.F. Richards, and T.S. Cale, *Philosophical Magazine*, **83**(31-34), 3549-3568 (2003).
6. "Formation and Evolution of Grain Structure in Thin Films", M.O. Bloomfield and T S. Cale, *Microelectronics Engineering*, **76**(1-4), 195-204 (2004).
7. "Thermal Stresses in 3D IC Interwafer Interconnects", J. Zhang, M.O. Bloomfield, J.-Q. Lu, R.J. Gutmann, and T.S. Cale, *Microelectronics Engineering*, **82**, 534-547 (2005).
8. "Modeling Thermal Stresses in 3D IC Inter-Wafer Interconnects", J. Zhang, M.O. Bloomfield, J.-Q. Lu, R.J. Gutmann, and T.S. Cale, *IEEE Transactions on Semiconductor Manufacturing*, **19**(4), 437-448 (2006)
9. "Influences of Grain Structure on Thermally Induced Stresses in 3D IC Inter-wafer Vias," D.N. Bentz, M.O. Bloomfield, J.-Q. Lu, R.J. Gutmann, and T.S. Cale, *Journal of Computational Electronics*, **5**(4), 327-331 (2006).

10. "Stress Induced Grain Boundary Migration in Polycrystalline Copper," D.N. Bentz, M.O. Bloomfield, and T.S. Cale, *Journal of Electronic Materials*, accepted April 2007.
11. "Thermally Induced Stresses in 3D-IC Inter-wafer Interconnects: A Combined Grain-Continuum and Continuum Approach", M.O. Bloomfield, D.N. Bentz, J.-Q. Lu, R.J. Gutmann and T.S. Cale, *Microelectronics Engineering*, accepted June 2007.
12. "Two Deterministic Approaches to Topography Evolution," M.O. Bloomfield, T.S. Cale and M.K. Gobbert, *Surface and Coatings Technology*, to appear September 2007.

#### **Books**

1. (invited chapter) "Integrated Multiscale Process Simulation for Microelectronics", T.S. Cale, M.O. Bloomfield, D.F. Richards, S. Soukane, K.E. Jansen, J.A. Tichy and M.K. Gobbert, in *Dispersive Transport Equations and Multiscale Models*, IMA Volumes in Mathematics and its Applications, N.B. Abdallah, A. Arnold, P. Degond, I. Gamba, R.T. Glassey, C.D. Levermore, and C. Ringhofer, eds., Springer, 2003, pp. 51-76.
2. (invited chapter) "Grain Continuum Modeling and the Virtual Wafer Fab", M.O. Bloomfield and T.S. Cale, in *Multiscale Materials Modelling in Structural Engineering*, Z.X. Guo, ed., Woodhead Publishing, to appear in Autumn 2007.

#### **Proceedings**

1. "Microloading During Electrochemical Deposition: Integrated Multiscale Process Simulation", M. O. Bloomfield, S. Soukane, K.E. Jansen, and T. S. Cale, in *Proceedings of the First International Conference on Semiconductor Technology (ISTC 2001)*, Ming Yang, ed., ECS, PV 2001-17, Vol. 1, 2001, pp. 94-102.
2. "Integrated Multiscale Simulation of Copper Electrochemical Deposition Processes", M. Bloomfield, K.E. Jansen, and T. Cale, in *Morphological Evolution in Electrodeposition and Electrochemical Processing in ULSI Fabrication IV*, P.C. Allongue, P.C. Andricacos, F. Argoul, D.P. Barkey, J.C. Bradley, K. Kondo, P.C. Searson, C. Reidsma-Simpson, J.L. Stickney, G.M. Oleszek, eds. ECS, PV 2001-8, 2001.
3. "Integrated Multiscale Simulation of Copper Electrochemical Deposition", M.O. Bloomfield, S. Sen, K.E. Jansen, and T.S. Cale, in *Proceedings of the Eighteenth International VLSI Multilevel Interconnection Conference*, T. Wade, ed., IMIC, 2001, pp. 397-406.
4. "Modeling and Simulation Opportunities for 3D Integrated Circuits", V. Prasad, M.O. Bloomfield, J. Lu, A. Maniatty, R.B. Iverson, Y. Le Coz, and T.S. Cale, in *Proceedings of the Eighteenth International VLSI Multilevel Interconnection Conference*, T. Wade, ed., IMIC, 2001, pp. 421-425.

5. "Integrated Multiscale Process Simulation: Reactor Scale to Grain Scale", M.O. Bloomfield, K.E. Jansen and T.S. Cale, in *Thin Film Materials, Processes, and Reliability in Microelectronics*, G.S. Mathad, M. Yang, M. Engelhardt, H.S. Rathore, B.C. Baker, R.L. Opila, eds., ECS, PV 2001-24, 2001, pp. 77-84.
6. "Feature Scale Modeling of Transient Processes in Copper ECD", S. Sen, M.O. Bloomfield, S. Soukane and T.S. Cale, in *Thin Film Materials, Processes, and Reliability in Microelectronics*, G. S. Mathad, M. Yang, M. Engelhardt, H.S. Rathore, B.C. Baker, R.L. Opila, eds., ECS, PV 2001-24, 2001, pp. 85-94.
7. (refereed) "Modeling and Simulation Opportunities for 3D Integrated Circuits", M.O. Bloomfield, V. Prasad, J. Lu, O. Klaas, A.M. Maniatty, M.S. Shephard, T.S. Cale, in *Advanced Metallization Conference 2001*, S. Zaima and T. Ohba, eds, MRS, 2002, pp. 411-415.
8. "Integrated Multiscale Process Simulation," T.S. Cale, M.O. Bloomfield, J. Seok, C.P. Sukam, and J.A. Tichy, in *2002 Proceedings of the Nineteenth International VLSI Multilevel Interconnection Conference (VMIC)*, T. Wade, ed., IMIC, 2002, pp. 213-222.
9. "Grain Formation During Polycrystalline Thin Film Growth", M.O. Bloomfield, Y.H. Im, and T.S. Cale, in *Semiconductor Technology (ISTC2002), Proceedings of the 2nd International Conference on Semiconductor Technology*, M. Yang, ed., ECS PV 2002-17, ECS, 2002, pp. 333-341.
10. "Pattern Density Effects on Film Profile Evolution During ECD", Y.H. Im, M.O. Bloomfield, S. Sen, and T.S. Cale, in *Semiconductor Technology (ISTC2002), Proceedings of the 2nd International Conference on Semiconductor Technology*, M. Yang, ed., ECS PV 2002-17, ECS, 2002, pp. 285-294.
11. (refereed) "Improving Pulse Protocols in Atomic Layer Deposition", V.Prasad, M.K. Gobbert, M.O. Bloomfield, and T.S.. Cale, in *Advanced Metallization Conference 2002*, B.M. Melnick, T.S. Cale, S. Zaima, and T. Ohta, eds., MRS, 2003, pp. 709-715.
12. (refereed) "Pattern density effects on film profile evolution during ECD", Y.H. Im, M.O. Bloomfield, S. Sen, and T.S. Cale, in *Advanced Metallization Conference 2002*, B.M. Melnick, T.S. Cale, S. Zaima, and T. Ohta, eds., MRS, 2003, pp. 367-371.
13. (refereed) "Grain Formation during Polycrystalline Thin Film Growth", M.O. Bloomfield, Y.H. Im, Hanchen Huang, and Timothy S. Cale, in *Advanced Metallization Conference 2002*, B.M. Melnick, T.S. Cale, S. Zaima, and T. Ohta, eds., MRS, 2003, pp. 321-327.
14. "Coalescence and Evolution of Nanoscale Islands During Polycrystalline Thin Film Growth", M.O. Bloomfield, Y.H. Im, H. Huang, and T.S. Cale, *IUTAM Symposium on Multi-Scale Modeling and Characterization of Elastic-Inelastic*

- Behavior of Engineering Materials*, S. Ahzi, M. Cherkaoui, M.A. Khaleel, H.M. Zbib, M.A. Zirkry, and B. LaMatina, eds., Kluwer Academic Publishers, 2004, pp. 67-74.
15. "Integrated Multiscale and Multistep Process Simulation", M.O. Bloomfield, Y.H. Im, J. Seok, C.P. Sukam, J.A. Tichy, and T.S. Cale, in *Proceedings of the Eighth International Chemical-Mechanical Planarization for ULSI Multilevel Interconnection Conference (CMP-MIC)*, Tom Wade, ed., IMIC, 2003, pp. 463-472.
  16. "Development of Microstructure in Nanostructures and Thin Films", M.O. Bloomfield, Y.H. Im, J. Wang, H. Huang, and T.S. Cale, in *Nanotechnology*, R. Vajtai, X. Aymerich, L.B. Kish, A. Rubio, eds., Proceedings of SPIE Vol. 5118, SPIE, 2003, pp. 378-389.
  17. "Integrated Multiscale Process Simulation of Damascene Structures", M.O. Bloomfield, Y.H. Im, J. Seok, C.P. Sukam, J.A. Tichy, and T.S. Cale, in *ULSI Process Integration III*, C. Claeys, F. Gonzalez, J. Murota, P. Fazan, and R. Singh, eds., ECS PV 2003-6, ECS, 2003, pp. 455-466.
  18. "The Evolution of Metal Grain Size Distributions" M.O. Bloomfield and T.S. Cale in *Proceedings of the Twentieth International VLSI Multilevel Interconnection Conference*, T. Wade, ed., IMIC, 2003, pp. 455-463.
  19. "Integrated Multiscale Multistep Process Simulation", Y.H. Im, M.O. Bloomfield, J. Seok, C.P. Sukam, J.A. Tichy and T.S. Cale, in *2003 IEEE International Conference on Simulation of Semiconductor Processes and Devices (SISPAD)*, IEEE, 2003, pp. 307-310.
  20. "Microstructure Development and Evolution", M.O. Bloomfield, Y.H. Im, and T.S. Cale, in *2003 IEEE International Conference on Simulation of Semiconductor Processes and Devices (SISPAD)*, IEEE, 2003, pp. 19-22.
  21. (refereed) "Integrated Multistep Process Simulation with Chip-Scale Structures" M.O. Bloomfield, L.J. Borucki, Y.H. Im, and T.S. Cale, in *Advanced Metallization Conference 2003 (AMC 2003)*, G.W. Ray, T.J. Smy, T. Ohta, M. Tsujimara, eds., MRS, 2004, pp. 775-779.
  22. (refereed) "Grain Boundary Migration in Metallic Interconnects", M.O. Bloomfield and T.S. Cale, in *Advanced Metallization Conference 2003 (AMC 2003)*, G.W. Ray, T.J. Smy, T. Ohta, M. Tsujimara, eds., MRS, 2004, pp. 231-235.
  23. (refereed) "Simulation of Etching and Sealing of Porous Dielectrics" M.O. Bloomfield, Y.H. Im, and T.S. Cale, in *Advanced Metallization Conference 2003 (AMC 2003)*, G.W. Ray, T.J. Smy, T. Ohta, M. Tsujimara, eds., MRS, 2004, pp. 651-655.

24. "Multiscale Modeling for Interconnects: Status and Opportunities", T.S. Cale, M.O. Bloomfield, X.-Y. Liu and H. Huang, J.E. Reynolds, C. Wells, J.T. Welch, and A.E. Kaloyeros, *2004 Proceedings of the 21st International VLSI Multilevel Interconnection Conference (VMIC)*, T. Wade, ed., IMIC, 2004, pp. 343-350.
25. "Multiscale Transport and Thin Film Microstructure Development", M.O. Bloomfield, T.S. Cale and H. Huang, in *Proceedings of the Second International Conference on Multiscale Materials Modeling*, N.M. Ghoniem, ed., UCLA, 2004, p. 577.
26. "Simulation of Microstructure Formation during Thin Film Deposition", M.O. Bloomfield and T.S. Cale, in *Simulation of Semiconductor Processes and Devices 2004 (SISPAD)*, G. Wachutka and G. Schrag, eds., Springer, 2004, pp. 232-236.
27. (refereed) "The Use of Conformal Voxels for Consistent Extractions from Multiple Level-Set Fields", M.O. Bloomfield, D.F. Richards, and T.S. Cale, in *Lecture Notes in Computer Science Vol. 3516*, V.S. Sunderam, G.D. van Albada, P.M.A. Sloot, and J.J. Dongarra, eds., Springer, 2005, pp. 49 -56.
28. "Thermal Stresses in 3D IC Interwafer Vias", D.N. Bentz, J. Zhang, M.O. Bloomfield, J.-Q. Lu, R.J. Gutmann and T.S. Cale, in *Proceedings of the Twenty Second International VLSI Multilevel Interconnect Conference (VMIC)*, T. Wade (ed.), IMIC, 2005, pp. 89-96.
29. (refereed) "Thermally Induced Stresses in 3D ICs", M. Bloomfield, J. Zhang, D.N. Bentz, J.-Q. Lu, R.J. Gutmann and T.S. Cale, in *Advanced Metallization Conference (AMC 2005)*, MRS, 2006, pp. 649-654.
30. "Modeling Thermal Stresses of Copper Interconnects in 3D IC Structures", D.N. Bentz, J. Zhang, M.O. Bloomfield, J.-Q. Lu, R.J. Gutmann and T.S. Cale, in *Proceeding of the COMSOL Multiphysics Conference 2005*, J. Hiller (ed.), COMSOL, 2005, pp. 321-326.
31. "Grain-focused Microstructure Simulations: Stress-Induced Evolution of Polycrystalline Films," D.N. Bentz, M.O. Bloomfield, and T.S. Cale, in *11th International Ceramics Congress Advances in Science and Technology*, Trans Tech Pub., 2006, pp. 1178-1183.
32. "Grain Based Modeling of Stress-Induced Copper Migration for 3D-IC Interwafer Vias," D.N. Bentz, M.O. Bloomfield, H. Huang, J.-Q Lu, R. J. Gutmann, and T.S. Cale, in *2006 International Conference on Simulation of Semiconductor Processes and Devices (SISPAD)*, IEEE, 2006, pp. 345-348.
33. "Stress Induced Grain Boundary Migration in Polycrystalline Cu Lines," D.N. Bentz, M.O. Bloomfield, J.-Q Lu, R.J. Gutmann and T.S. Cale, in *Proceedings of International Conference on Multiscale Materials Modeling (MMM)*, P. Gumsch (ed.), Fraunhofer IRB Verlag, 2006, pp. 404-407.

34. (refereed) "Mechanical Models of Polycrystalline 3D-IC Interwafer Vias," D.N. Bentz, M.O. Bloomfield, J.-Q. Lu, R.J. Gutmann, and T.S. Cale, in *Advanced Metallization Conference (AMC 2006)*, MRS, 2007, in press.
35. "Stress Induced Migration in Polycrystalline Films: a Time-Scale Analysis," M.O. Bloomfield, D.N. Bentz, J.-Q. Lu, R.J. Gutmann, and T. S. Cale, in , in *Proceedings Twenty Third International VLSI Multilevel Interconnection Conference*, T. Wade (ed.), IMIC, 2006, pp. 234-239.
36. "Applying Grain Continuum Models to Stress Induced Grain Evolution in Next Generation Integrated Circuit Interconnects," D.N. Bentz, M.O. Bloomfield, J.-Q. Lu, R.J. Gutmann and T.S. Cale, in *Comsol Users Conference Proceedings*, J. Hiller (ed.), Comsol, 2006, pp. 309-317.

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